



PRODUCT MANUAL



KIT CLASSICS HO SCALE CB&Q HAVELOCK SHOPS 52'6" GONDOLA

Relive the Golden Years of model railroading with Kit Classics™ freight car kits. When you assemble these simple kits, you'll rediscover fond memories of power packs, sectional track, shake-the-box kits, and dreams of creating your own model railroad empire. Kit Classics freight cars are perfect for sharing this timeless tradition with the next generation of model railroaders. All that's needed for assembly is a Phillips screwdriver, glue, and a few minutes to build.

The Chicago, Burlington & Quincy Railroad's Havelock Shops built 200 GM-6A 52'6" 2566 cu. ft. Gondolas cars

between 1967 and 1968 outside Lincoln, Nebraska. They were designed with a top chord between the grab irons and a flat sill plate between the bolsters. The gondolas were initially used to transport aluminum, steel, and tin coil loads but were later used for general service. The colorful freight cars wore bright "Chinese Red" paint with billboard lettering and were numbered CB&Q 83400-83599. Later, they became BN 577400-577599 and finally BNSF 577400-577599.



PRODUCT SUPPORT

U.S. 844-9TRAINS; 844-987-2467 Ext. 2
International 423-299-3689
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WARRANTY POLICY

ScaleTrains.com, Inc. (ScaleTrains) warrants products purchased from our website to be free from defects in material and workmanship for a period of two (2) years from the date of purchase. Products purchased directly from ScaleTrains are automatically registered and a receipt is not required for proof of purchase.

ScaleTrains warrants products purchased from an authorized Select Retailer to be free from defects in material and workmanship for a period of one (1) year from the date of purchase. The warranty period can be extended to two (2) years by registering the product within 30 days of purchase on our website at www.ScaleTrains.com/warranty. Be sure to retain the receipt as proof of purchase as it may be required in the event your model requires warranty service by our Service Center.

If the product fails during the limited warranty period, carefully pack the model in the original packaging. Be sure to include an explanation of the issue(s) along with your name, address, phone and email. If the product(s) were purchased from a Select Retailer, include a legible copy of the sales receipt.

Ship item(s) for repair to our Service Center at...

ScaleTrains Service Center
4901 Old Tasso Road NE
Cleveland, TN 37312

We recommend using a trackable shipping service. Shipping damage incurred on the way to our service center and costs associated with shipping are not covered under warranty.

Damages due to improperly storing, handling, or packaging are not covered under warranty.

If ScaleTrains.com deems the product to be defective, we will either (1) repair (2) replace the item, or (3) offer a store credit redeemable at ScaleTrains.com toward a future purchase. This determination is at the sole discretion of ScaleTrains.

ScaleTrains has the final decision on all warranty matters. The warranty policy is subject to change without notice.

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As with any model kit, before you start the assembly, take few moments to familiarize yourself with the various parts of the kit. Assembly is easy and straight forward. You will need the following tools.

1. Sharp hobby knife
2. Small Phillips screwdriver
3. Hobby glue for bonding plastic parts
4. Small tweezers

STEP 1 Place the two weights inside the under side of the body. Place the underframe into the body. Note that in the center section of the underframe there is an end with four small holes and at the opposite end there are only two. The end with the four holes should be closest to the end of the body where the brake wheel is installed. Use the four screws to install the underframe.

STEP 2 Test fit the brake cylinder assembly, air reservoir and control valve to be sure that they fit properly. Note the orientation of each part compared to the drawing. Each of these parts can be glued in place using a small amount of the plastic cement.

STEP 3 Noting the orientation of the coupler centering springs install one spring in each coupler box. Place the coupler in the box making sure that the coupler shank is centered between the two fingers of the centering spring. Attach the coupler box lid with the screw and check for proper coupler centering operation.

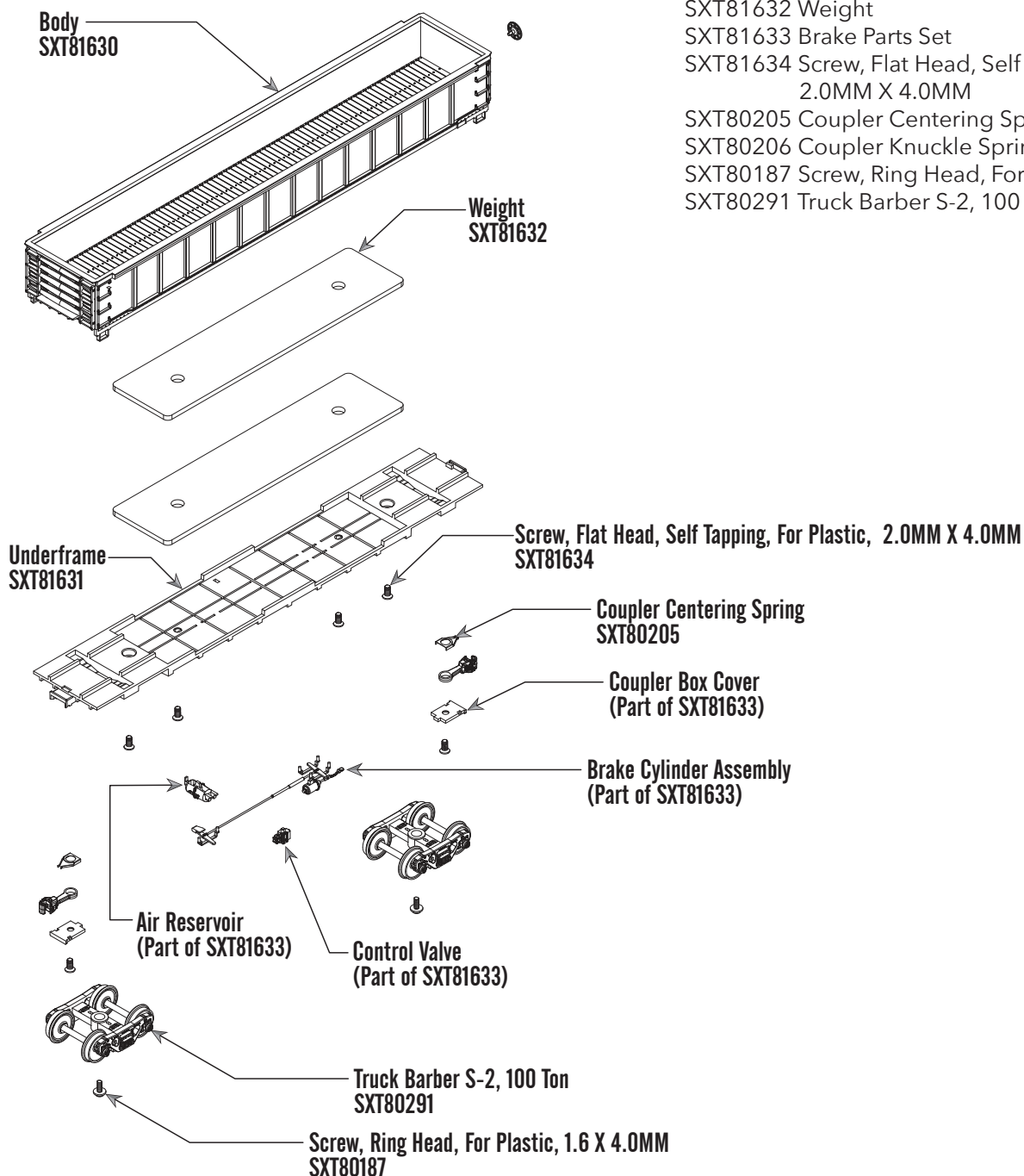
STEP 4 Install the trucks with the supplied screws.

STEP 5 Test fit the brake wheel in the hole on the body. Once satisfied permanent attach the brake wheel using the plastic cement.

Your gondola is now ready to start generating revenue for your railroad. Enjoy.

KIT CLASSICS HO SCALE CB&Q HAVELOCK SHOPS 52'6" GONDOLA PARTS LIST

- SXT81630 Body - CBQ 52' 6" Gondola
- SXT81631 Underframe
- SXT81632 Weight
- SXT81633 Brake Parts Set
- SXT81634 Screw, Flat Head, Self Tapping, For Plastic, 2.0MM X 4.0MM
- SXT80205 Coupler Centering Spring
- SXT80206 Coupler Knuckle Spring
- SXT80187 Screw, Ring Head, For Plastic, 1.6 X 4.0MM
- SXT80291 Truck Barber S-2, 100 Ton



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