



## OPERATOR HO SCALE BETHGON COAL GONDOLA

**Operator™** trains are built for modelers who enjoy running high-quality, realistic trains at an affordable price. Designed from builder's drawings and photographs, Operator models have fewer factory-applied parts and simplified printing. For added versatility, super-detail parts are available separately.

Developed in the late 1980s by Bethlehem Steel Company (BSC), the Bethgon Coal Gondola has become one of the

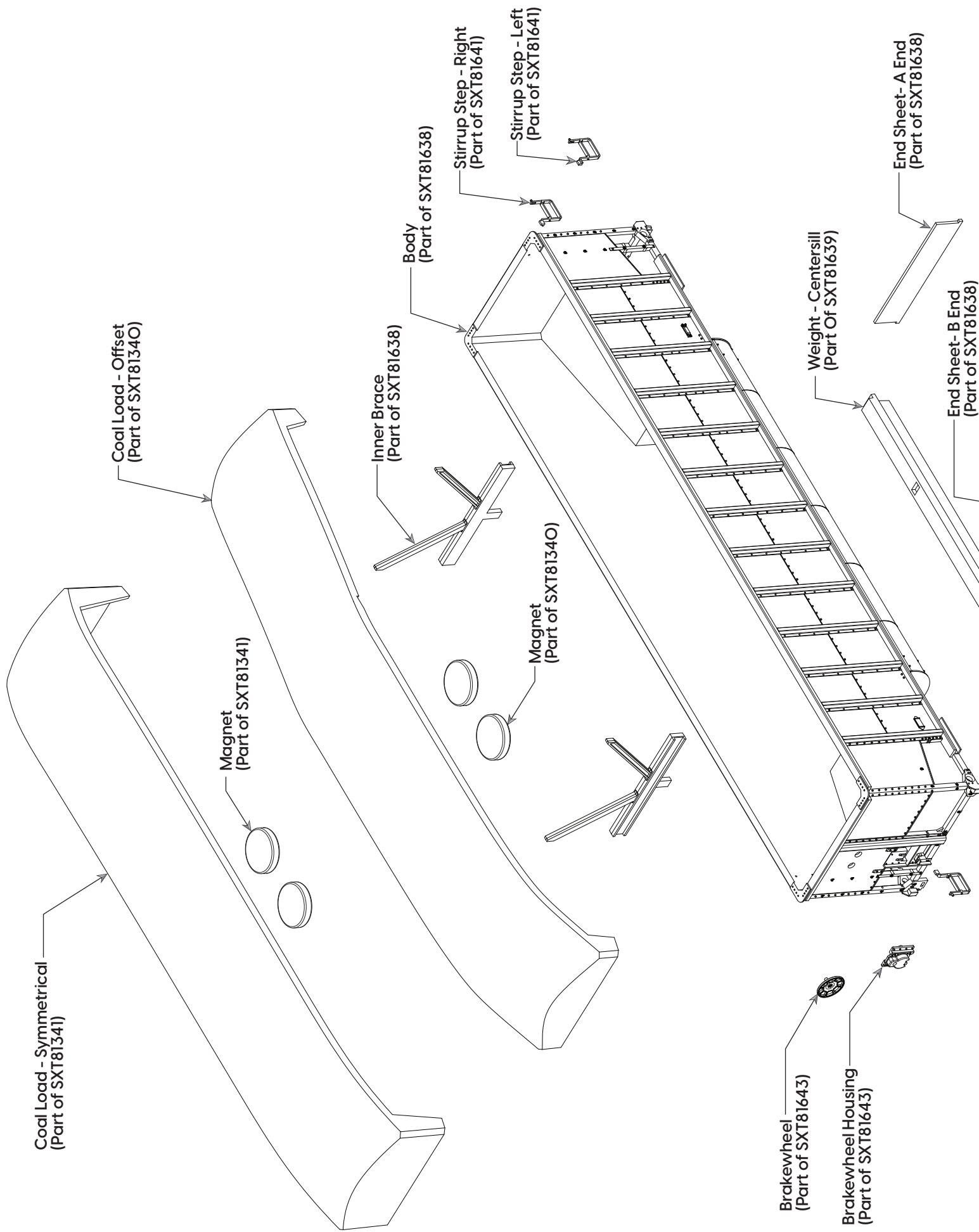
most common cars for hauling coal of all time. Several thousand Bethgons have been built with varying capacities and thousands more similar cars have been produced by other builders. Many continue in service today. These "gons" are a one-size-fits-all solution for your model railroad's coal-hauling needs.

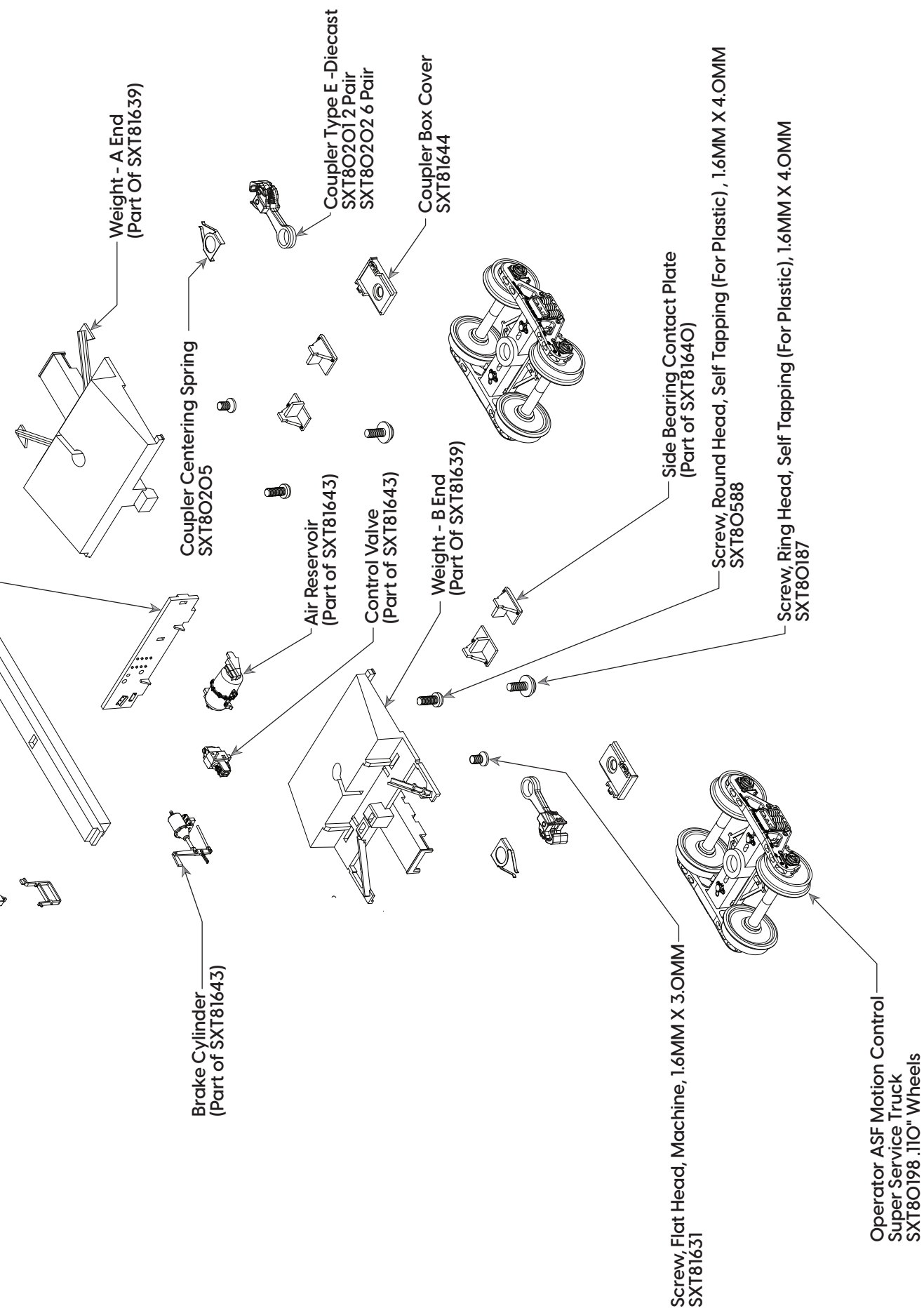
## PROTOTYPE SPECIFIC SCALETRAINS

- **Multiple road numbers**
- **Fully assembled**
- **Simplified brake rigging**
- **Simplified printing and lettering legible even under magnification**
- **Body mounted semi-scale knuckle couplers**
- **Body comprised of several parts including main body, separate end sheets for both the A and B car end and side bearing contact plates.**
- **Separate brake detail including brake cylinder and arm, air reservoir, control valve, brake wheel and brake wheel housing**
- **Diecast center sill**
- **Die cast end frame floors with integral coupler box**
- **ASF Motion Control 100-ton trucks**
- **36" machined metal wheels**
- **Minimum radius: 18"**
- **Recommended radius: 22"**
- **Accurately profiled .110" wide wheel tread**
- **Weighted to Industry standards**
- **Operates on Code 70, 83 and 100 rail**
- **Color matched to Tru-Color Paint colorsn whenever possible**
- **Packaging safely stores model**
- **Detail kit available separately: includes metal grab irons, coupler cut levers, trainline hoses and more (SXT81625)**
- **SXT81340 offset and SXT81341 symmetrical coal loads sold separately**

ScaleTrains • 4901 Old Tasso Rd NE, Cleveland, TN 37312 • [www.ScaleTrains.com](http://www.ScaleTrains.com)  
Toll-Free 844-9TRAINS • International 423-299-3689

WARNING: This product may contain a chemical known to the State of California to cause cancer or birth defects or other reproductive harm.  
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# OPERATOR HO SCALE BETHGON COAL GONDOLA PARTS LIST

SXT81648 Instruction Sheet  
SXT81638 Body Assembly  
SXT81639 Weight Set  
SXT81640 Side Bearing Contact Plate Set  
SXT81641 Stirrup Step Set  
SXT81643 Brake Parts Set (Plastic Parts)

SXT81644 Coupler Box Cover  
SXT80198 ASF Motion Control Super Service .110" Wheels  
SXT80187 Screw, Ring Head, Self Tapping (For Plastic), 1.6MM X 4.0MM  
SXT80588 Screw, Round Head, Self Tapping (For Plastic) 1.6MM X 4.0MM  
SXT81637 Screw, Flat Head, Machine 1.6 X 3.0MM

For a list of parts included in each parts set, see the exploded view.

## ADDITIONAL PARTS AVAILABLE

SXT80168 Type E Coupler - Plastic 2 pr.  
SXT80169 Type E Coupler - Plastic 6 pr.  
SXT80205 Coupler Center Spring  
SXT80206 Coupler Knuckle Spring

SXT81340 Coal Load Set - Offset  
SXT81341 Coal Load Set - Symmetrical  
SXT81625 Operator Upgrade Kit



### PRODUCT SUPPORT

U.S. 844-9TRAINS; 844-987-2467 Ext. 2  
International 423-299-3689  
Support@ScaleTrains.com



### ScaleTrains

4901 Old Tasso Rd NE,  
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## WARRANTY POLICY

ScaleTrains.com, Inc. (ScaleTrains) warrants products purchased from our website to be free from defects in material and workmanship for a period of two (2) years from the date of purchase. Products purchased directly from ScaleTrains are automatically registered and a receipt is not required for proof of purchase.

ScaleTrains warrants products purchased from an authorized Select Retailer to be free from defects in material and workmanship for a period of one (1) year from the date of purchase. The warranty period can be extended to two (2) years by registering the product within 30 days of purchase on our website at [www.ScaleTrains.com/warranty](http://www.ScaleTrains.com/warranty). Be sure to retain the receipt as proof of purchase as it may be required in the event your model requires warranty service by our Service Center.

If the product fails during the limited warranty period, carefully pack the model in the original packaging. Be sure to include an explanation of the issue(s) along with your name, address, phone and email. If the product(s) were purchased from a Select Retailer, include a legible copy of the sales receipt.

Ship item(s) for repair to our Service Center at...

**ScaleTrains Service Center**  
**4901 Old Tasso Road NE**  
**Cleveland, TN 37312**

We recommend using a trackable shipping service. Shipping damage incurred on the way to our service center and costs associated with shipping are not covered under warranty.

Damages due to improperly storing, handling, or packaging are not covered under warranty.

If ScaleTrains.com deems the product to be defective, we will either (1) repair (2) replace the item, or (3) offer a store credit redeemable at ScaleTrains.com toward a future purchase. This determination is at the sole discretion of ScaleTrains.

ScaleTrains has the final decision on all warranty matters. The warranty policy is subject to change without notice.